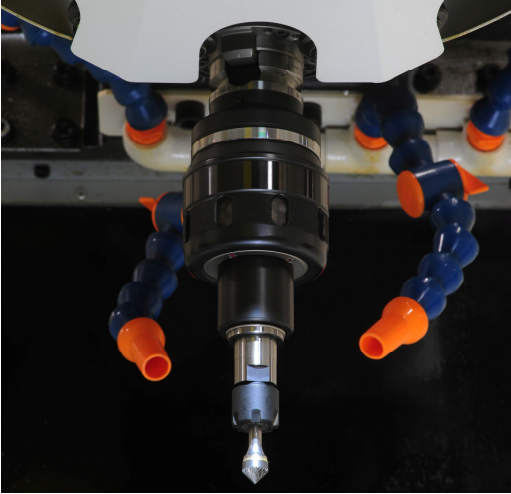


DE-BURRING TOOL HOLDER/Type:C10 (Compression)



Remove burr effectively !

■ Features

- **Easily and effectively de-burring**

C10 equips compressing unit which gives de-burring tool axial force to remove burrs flexibly contouring uncertain edge of workpieces.

- **Appropriate de-burring tool flexibility**

Maximum 10mm de-burring tool stroke ability eases tool set-up and programming.

- **Suitable compressing force for de-burring**

Optimal de-burring force can be got by 3 different compressing force springs.

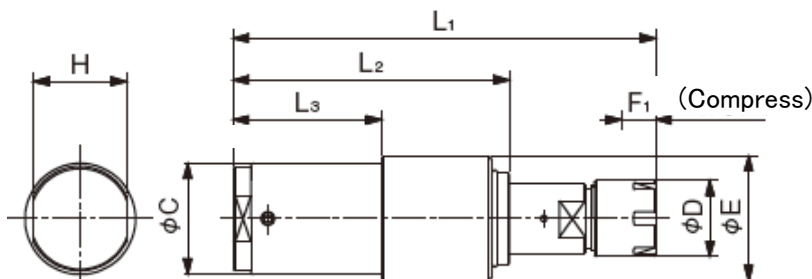
- **Upto 10, 000min⁻¹ rotation speed specification**

You can get wide range de-burring process condition with milling chuck.

- **This can be used on machining center, robot system, and special purpose machine**

■ C10 type dimensions

unit:mm



■ Collet ■

● The angle of collet is 16° (on DIN standard)

shank	tool shank size	collet
φ20	φ0.5~7mm	ER11
φ32	φ0.5~10mm	ER16

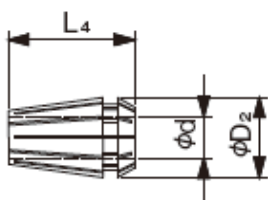
1 set of special spanner for tool loading and unloading is standard accessory

	shank(C)	L ₁	L ₂	L ₃	D	E	H	F ₁	Weight(g)
C10-20	20	112	75	40	16	25	13	10	220
C10-32	32	123	80	43	22	36	27	10	530
C10-20L	20	172	135	100	16	25	13	10	350
C10-32L	32	180	137	100	22	36	27	10	820

※We prepare expansion type(Type T10), see back page

■ Collet (standard accessory)

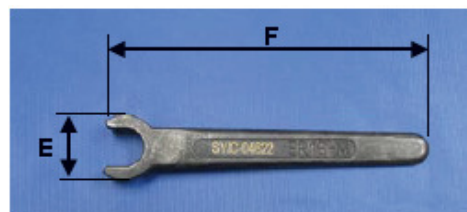
unit:mm



type	collet	φd	L ₄	D ₂
C or T10-20(L)	ER11-φ6	6.0	18.0	11.5
C or T10-32(L)	ER16-φ6		27.5	17.0

■ Spanner (standard accessory)

unit:mm



type	spanner	E	F
C or T10-20(L)	E11M	17.5	102.5
C or T10-32(L)	E16M	22.5	117.5

DE-BURRING TOOL HOLDER/Type:T10(Expansion)



Remove burr effectively !

■ Features

● Easily and effectively de-burring

T10 equips expanding unit which gives de-burring tool axial force to remove burrs flexibly contouring uncertain edge of workpieces.

● Appropriate de-burring tool flexibility

Maximum 10mm de-burring tool stroke ability eases tool set-up and programming.

● Suitable expanding force for de-burring

Optimal de-burring force can be got by 3 different compressing force springs.

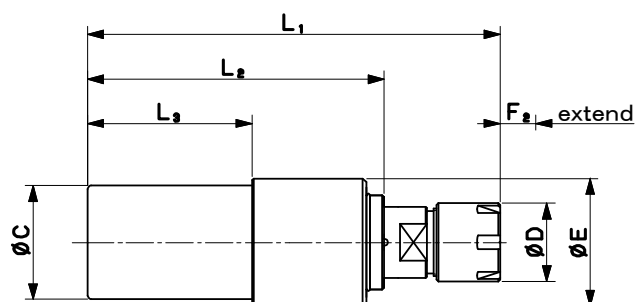
● Upto 10,000min⁻¹ rotation speed specification

You can get wide range de-burring process condition with milling chuck.

● This can be used on machining center, robot system, and special purpose machine

■ T10 type dimensions

unit:mm



■ Collet ■

● The angle of collet is 16° (on DIN standard)

shank	tool shank size	collet
φ20	φ0.5~7mm	ER11
φ32	φ0.5~10mm	ER16

1set of special spanner for tool loading and unloading is standard accessory

	shank(C)	L ₁	L ₂	L ₃	D	E	F ₁	Weight(g)
T10-20	20	102	75	40	16	25	10	240
T10-32	32	116	83	46	22	36	10	580
T10-20L	20	162	135	100	16	25	10	340
T10-32L	32	170	137	100	22	36	10	790

※We prepare compression type(Type C10), see back page



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